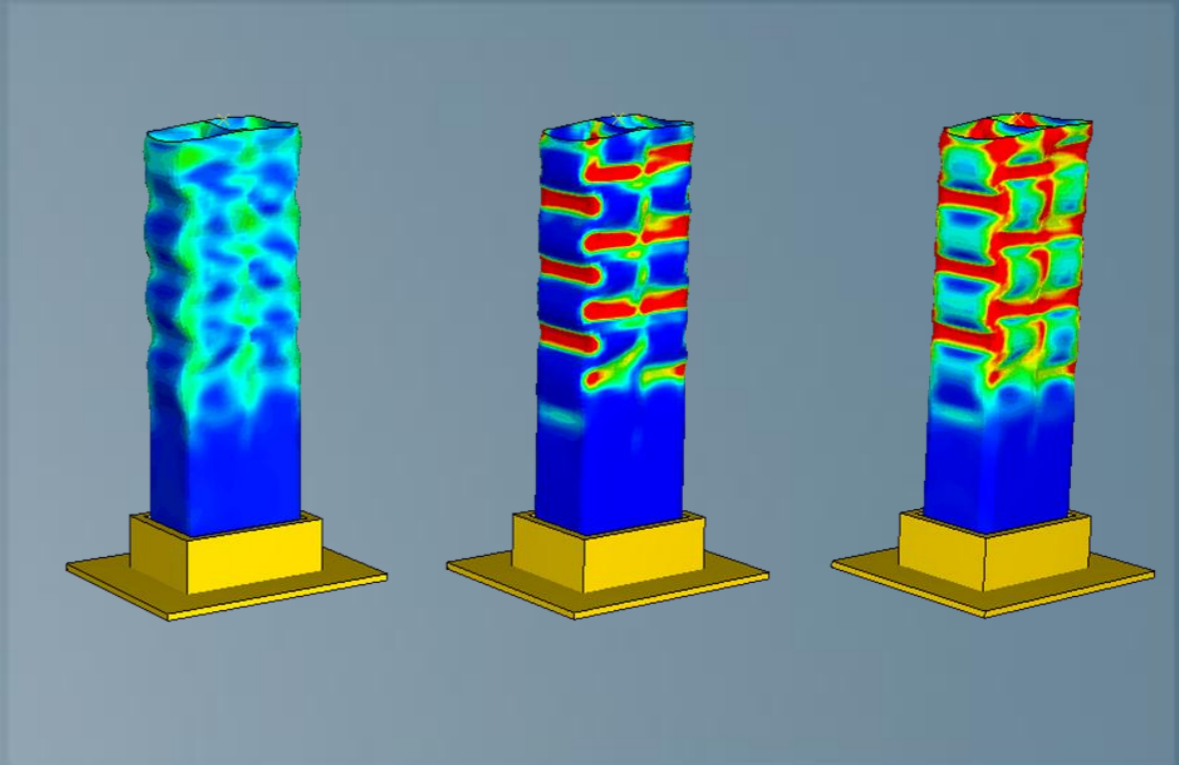


Metal Inelasticity in Abaqus

6.14



3DEXPERIENCE



About this Course

Course objectives

Upon completion of this course you will be able to model:

- ▶ Metals that show inelastic work hardening
- ▶ The Bauschinger effect
- ▶ "Ratchetting" and relaxation of the mean stress under cyclic loading
- ▶ Strain-rate-dependent inelastic behavior
- ▶ Temperature-dependent plasticity
- ▶ Heat generated by plastic deformation
- ▶ Ductile failure of metallic materials
- ▶ Plastic behavior in porous and brittle (cast iron) metals
- ▶ Creep behavior in metals

Targeted audience

Simulation Analysts

Prerequisites

This course is recommended for engineers with experience using Abaqus



2 days

Day 1

- ▶ Lecture 1 Introduction
- ▶ Lecture 2 Ductile Metal Response
 - Workshop 1 Metal Plasticity Tutorials
- ▶ Lecture 3 Classical Metal Plasticity in Abaqus
 - Workshop 2 Cyclic Loading of a Flange
- ▶ Lecture 4 Johnson-Cook Plasticity
- ▶ Lecture 5 Metal Failure Models

Day 2

- ▶ Lecture 6 Creep and Swelling
 - Workshop 3 Sagging of a Pipe
- ▶ Lecture 7 Two-Layer Viscoplasticity
- ▶ Lecture 8 Gray Cast Iron Plasticity
- ▶ Lecture 9 Porous Metal Plasticity
- ▶ Lecture 10 Time Integration

Additional Material

- ▶ Appendix 1 Basic Concepts of Plasticity Theory
- ▶ Appendix 2 References

Join the Community!

How can you maximize the robust technology of Abaqus FEA and Isight?

Connect with peers to share knowledge and get technical insights



 SIMULIA

Let the SIMULIA Learning Community be *Your* Portal to 21st Century Innovation

Discover new ways to explore how to leverage realistic simulation to drive product innovation. Join the thousands of Abaqus and Isight users who are already gaining valuable knowledge from the SIMULIA Learning Community.

For more information and registration, visit 3ds.com/simulia-learning.
Connect. Share. Spark Innovation.

 | The 3DEXPERIENCE Company

Legal Notices

The Abaqus Software described in this documentation is available only under license from Dassault Systèmes or its subsidiary and may be used or reproduced only in accordance with the terms of such license.

This documentation and the software described in this documentation are subject to change without prior notice.

Dassault Systèmes and its subsidiaries shall not be responsible for the consequences of any errors or omissions that may appear in this documentation.

No part of this documentation may be reproduced or distributed in any form without prior written permission of Dassault Systèmes or its subsidiary.

© Dassault Systèmes, 2014

Printed in the United States of America.

Abaqus, the 3DS logo, SIMULIA, and CATIA are trademarks or registered trademarks of Dassault Systèmes or its subsidiaries in the US and/or other countries.

Other company, product, and service names may be trademarks or service marks of their respective owners. For additional information concerning trademarks, copyrights, and licenses, see the Legal Notices in the Abaqus 6.14 Installation and Licensing Guide.

Revision Status

Lecture 1	5/14	Updated for 6.14
Lecture 2	5/14	Updated for 6.14
Lecture 3	5/14	Updated for 6.14
Lecture 4	5/14	Updated for 6.14
Lecture 5	5/14	Updated for 6.14
Lecture 6	5/14	Updated for 6.14
Lecture 7	5/14	Updated for 6.14
Lecture 8	5/14	Updated for 6.14
Lecture 9	5/14	Updated for 6.14
Lecture 10	5/14	Updated for 6.14
Appendix 1	5/14	Updated for 6.14
Appendix 2	5/14	Updated for 6.14
Workshop 1	5/14	Updated for 6.14
Workshop 2	5/14	Updated for 6.14
Workshop 3	5/14	Updated for 6.14

Lesson 1: Introduction

Lesson content:

- ▶ Purpose
- ▶ Focus on design applications
- ▶ Micromechanics approach
- ▶ Phenomenological approach



10 minutes

Lesson 2: Ductile Metal Response

Lesson content:

- ▶ Uniaxial Test at Low Temperatures
 - Stress and strain measures
 - Yield
 - Strain reversal after yield
 - Cyclic loading
 - Necking
 - Temperature and strain-rate dependence
- ▶ Uniaxial Test at Elevated Temperatures
- ▶ Workshop Preliminaries
- ▶ Workshop 1: Metal Plasticity Tutorials



75 minutes

Lesson 3: Classical Metal Plasticity in Abaqus

Lesson content:

- ▶ Basic Assumptions
- ▶ Elasticity
- ▶ Strain Rate Decomposition
- ▶ Yield Functions
- ▶ Calibrating Hill's Anisotropic Plasticity Model
- ▶ Hardening
- ▶ Initial Hardening
- ▶ Rate Dependence
- ▶ Temperature and Field Variable Dependence
- ▶ Annealing or Melting
- ▶ User Subroutine (V)UHARD
- ▶ Heat Generation for Thermo-Mechanical Problems
- ▶ Element Selection Issues
- ▶ Procedure Considerations
- ▶ Direct Cyclic Procedure
- ▶ Workshop 2: Cyclic Loading of a Flange (IA)
- ▶ Workshop 2: Cyclic Loading of a Flange (KW)



2 hours



Both interactive (IA) and keywords (KW) versions of the workshop are provided. Complete only one.

Lesson 4: Johnson-Cook Plasticity

Lesson content:

- ▶ Introduction
- ▶ Elasticity
- ▶ Yield Function and Plastic Flow
- ▶ Hardening
- ▶ Strain Rate Dependence
- ▶ Annealing or Melting
- ▶ Heat Generation
- ▶ Dynamic Failure
- ▶ Example: Oblique Impact of a Copper Rod



30 minutes

Lesson 5: Metal Failure Models

Lesson content:

- ▶ Progressive Damage and Failure
- ▶ Damage Initiation Criteria for Fracture of Metals
- ▶ Damage Initiation Criteria for Sheet Metal Instability
- ▶ Damage Evolution for Ductile Metals
- ▶ Element Removal
- ▶ Damage and Failure in Low-cycle Fatigue
- ▶ Alternative Failure Models



2 hours

Lesson 6: Creep and Swelling

Lesson content:

- ▶ Basic Assumptions
- ▶ Elasticity
- ▶ Stress Potentials
- ▶ Deviatoric Creep Models
- ▶ Volumetric Swelling
- ▶ Inelastic Flow in Creep/Swelling Models
- ▶ Temperature and Field Variable Dependence
- ▶ Analysis Procedures
- ▶ Creep Integration and Time Incrementation
- ▶ Workshop 3: Sagging of a Pipe (IA)
- ▶ Workshop 3: Sagging of a Pipe (KW)



Both interactive (IA) and keywords (KW) versions of the workshop are provided. Complete only one.



1 hour

Lesson 7: Two-Layer Viscoplasticity

Lesson content:

- ▶ Two-Layer Viscoplasticity
- ▶ Abaqus Usage
- ▶ Example



1.5 hours

Lesson 8: Gray Cast Iron Plasticity

Lesson content:

- ▶ Introduction
- ▶ Elasticity
- ▶ Yield Function
- ▶ Flow Rule
- ▶ Hardening
- ▶ Element Selection and Output
- ▶ Example: Biaxial Loads on Gray Cast Iron
- ▶ Limitations
- ▶ Alternative Cast Iron Model



1 hour

Lesson 9: Porous Metal Plasticity

Lesson content:

- ▶ Basic Assumptions
- ▶ Yield Function
- ▶ Hardening and Plastic Flow
- ▶ Void Nucleation and Growth
- ▶ Failure Model in Abaqus/Explicit
- ▶ Initial Conditions
- ▶ Element Selection



45 minutes

Lesson 10: Time Integration

Lesson content:

- ▶ Plasticity
- ▶ Creep



30 minutes

Appendix 1: Basic Concepts of Plasticity Theory

Appendix content:

- ▶ Introduction
- ▶ The Strain Rate Decomposition
- ▶ The Yield Function
- ▶ The Flow Rule
- ▶ The Hardening Rule
- ▶ Summary



2 hours

