

## The FDA expects organizations to have full visibility and control over their processes - with shared responsibility for contract manufacturing

### Expectations include:

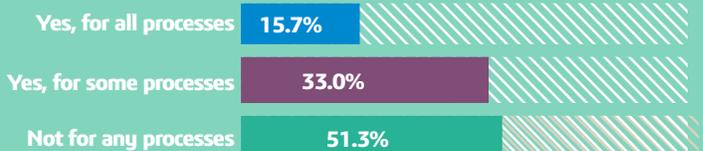
- Ensuring that processes are in a constant state of control
- Understanding products and processes in order to implement Quality by Design (QbD) into product development
- Delivery of quality metrics for risk-based inspection schedules as proposed by a new quality metrics program
- Shared responsibility for products manufactured by their Contract Manufacturing Organizations (CMOs)
- Drive improvements in manufacturing technology, product quality and safety - reducing recalls and mitigating drug shortages

## PHARMACEUTICAL MANUFACTURING INDUSTRY CHALLENGES:

More than **50%**  
don't use any software applications to manage their production processes

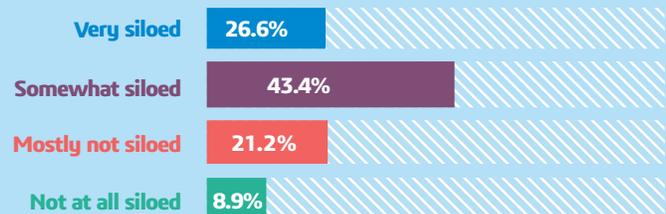


Over half of pharmaceutical manufacturing companies are not using software applications to manage or analyze any of their production processes

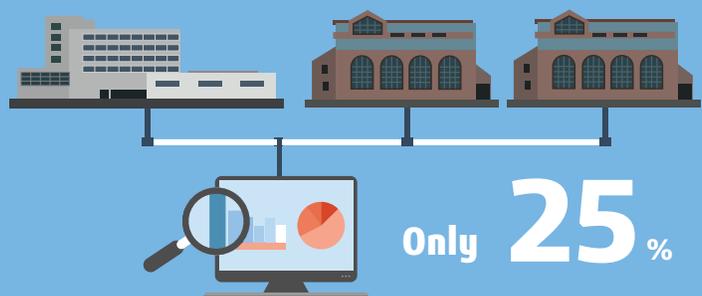


pharmaceutical manufacturing companies dealing with siloed data across their organization

### Organizations reported that their data is:



of organizations analyze their production processes in real-time



of pharmaceutical manufacturers use a software application for collaboration with contract manufacturers, or vice versa

## Without software applications, companies have limited visibility into their quality and process data in order to:

- Gain full control of your processes
- Develop robust processes
- Deliver good quality metrics
- Share responsibility with outsourced manufacturing
- Reduce product variability to avoid recalls, FDA warnings and decrease patient risk

## LEVERAGING BIOVIA'S SOLUTION FOR CPV, USERS REPORTED:

**89%** Reduced time spent gathering and aggregating data



**71%** Increased process understanding



**66%** Improved visibility throughout the organization (i.e. reporting, dashboards)



**66%** Decreased time producing standard reports



**66%** Faster response to investigations



**57%** Reduced time spent monitoring processes



## BIOVIA Customer Testimonial

*“Implementing BIOVIA Discoverant resulted in a big operational impact in terms of Continued Process Verification, process monitoring and process understanding.”*

*Sr. DBA & Project Lead, Global 500 Pharmaceuticals Company*

Learn about a maturity model to help companies navigate the major steps of implementing a global monitoring plan for Continued Process Verification (CPV), and why CPV is becoming increasingly critical for meeting the monitoring needs of life sciences organizations.



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