Tetra Pak needed to reduce costs by verifying that its process solutions work according to customer specifications before plant start-up. The company uses Dymola to develop tailored process solutions for customers and to validate their efficiency through simulation, thereby enabling it to reduce equipment configuration and delivery costs and improve the performance of its equipment.

Tetra Pak optimizes process solutions with Dymola

TAILORED SOLUTIONS FOR EACH CUSTOMER

The motto, PROTECTS WHAT'S GOOD™ reflects Tetra Pak's vision to make food safe and available everywhere. Optimizing its processing solutions is vital as Tetra Pak wants to avoid production downtime and inefficiencies for its customers. This is why the company's Processing Systems' division, which develops customized processing solutions for food industry customers who pack their products in Tetra Pak or third-party packaging, must verify the viability of its solutions before a production unit is shipped to the customer. "We simulate what we are going to supply to be sure it will function optimally," said Tomas Skoglund, Research Project Senior Manager, Tetra Pak. "Each solution we supply to customers is unique in some respects. We build them on a standardized platform but since the specifications vary from



customer to customer, it's valuable to be able to verify and validate the entire configuration with simulation." Skoglund's team even tests entirely new concepts with simulation to verify that they work well.

OPTIMUM PROCESSING WITH DYMOLA

Tetra Pak chose Dymola, Dassault Systèmes' multiengineering modeling and simulation solutions based on the open Modelica modeling language, to optimize equipment configuration. "We chose Dymola because it is based on the powerful open objectoriented Modelica language, and because of its user-friendly graphical user interface," said Skoglund.

TREND TOWARD DESKTOP SIMULATION WITH DYMOLA

Tetra Pak is putting greater emphasis on desktop design and simulation of new alternative designs and technologies. "We are beginning to replace workshop testing with desktop testing using simulation, which costs less," said Skoglund. "We use Dymola to verify and optimize a process, particularly when we are designing completely new solutions or a new way of processing something," said Skoglund. "It's an efficient way to validate function and optimize the different options."

Skoglund finds it easy to build models with Dymola, splitting the work between engineers with modeling skills and those with simulation skills. "If you build models correctly you can have someone else, who doesn't have to be familiar with the way the models were designed, to use them for simulation," he said. "We are able to split the work between modeling and simulation engineers, each with their respective know-how. This means that simulation can be performed by a much wider group of users."

HARDWARE-IN-THE-LOOP, **REALISTIC VIRTUAL TESTING**

Tetra Pak recently developed a Dymola-based solution for hardware-in-the-loop (HIL) simulation for the food processing industry. Normally, food processing units are functionally tested by running them with water before they are shipped to the customer. This is carried out to ensure the high quality of the equipment but cannot be done before the machine is manufactured, increasing delays before delivery. To enable shorter delivery time at a lower cost, an alternative to functional testing is to run a real-time HIL simulation where the real Programmable Logic Controller (PLC) system is connected and operated with the process model. Since the process model enables simulation with real fluids and not just water, the HIL simulation can be more realistic. Furthermore, water tests often cannot be performed on special equipment, such as centrifugal separators, due to practical considerations. However, this limitation seldom exists in simulations. In addition, simulations also enable Tetra Pak to virtually monitor any dynamic variable (pressure, flow rates or temperature) in the system without the need for sensors, which can be of great help to guickly understand and resolve issues.

TRAINING OPERATORS: A FUTURE FOR SIMULATION

Skoglund considers simulation as the future for operator training. "I see a trend where we will use simulation to train operators who are going to run a plant," Skoglund said. "Customers can train new staff without disturbing production. We have been talking to them about simulation and they are quite keen on getting their staff up to speed in this way before installation and commissioning."

For more information: www.tetrapak.com www.dymola.com



INDUSTRIAL MACHINERY **∧** Tetra Pak

Tetra Pak

Tetra Pak is the world's leading food processing and packaging solutions company. Working closely with its customers and suppliers, Tetra Pak provides safe, innovative and environmentally sound products that each day meet the needs of hundreds of millions of people around the world. Tetra Pak has over 20,000 employees and operations in more than 170 countries.

